

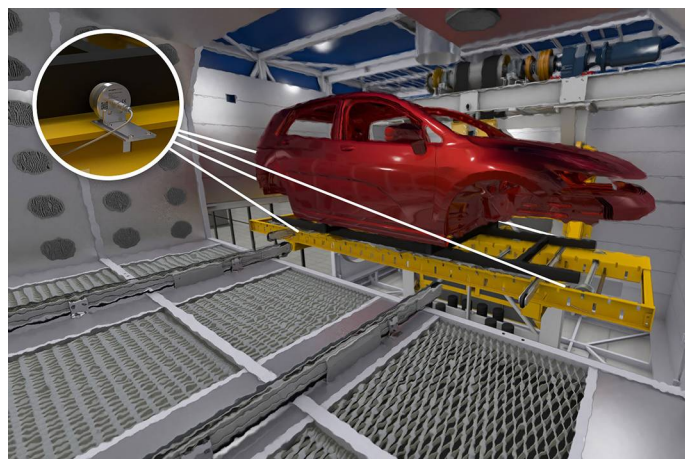
Inductive Analysis Module for Extreme Temperature Ranges

INTT327

Part Number



- Interchangeable sensor head
- Long service life at temperatures of up to 250 °C
- Minimal mounting clearance thanks to wenglor we-proTec
- Switching distance configurable via IO-Link



Technical Data

Inductive Data

Switching Distance	40 mm
Use	With INTT320

Electrical Data

Supply Voltage	10...30 V DC
Supply Voltage with IO-Link	18...30 V DC
Current Consumption (U _b = 24 V)	< 15 mA
Switching Frequency	50 Hz
Temperature Drift	< 10 %
Analysis module temperature range	0...70 °C
Number of Switching Outputs	2
Switching Output Voltage Drop	< 1,5 V
Switching Output/Switching Current	100 mA
Residual Current Switching Output	< 100 µA
Short Circuit Protection	yes
Reverse Polarity Protection	yes
Overload Protection	yes
Interface	IO-Link V1.1
Protection Class	III

Mechanical Data

Analysis module material	Stainless steel, V2A (1.4305 / 303)
Degree of protection, analysis module	IP65
Degree of protection for push-pull connector	IP50
Degree of protection for push-pull connector	IP51*
Connection	M12 × 1; 4-pin
Cable length (L)	10 m
Cable Jacket Material	Plastic, PFA
Outer diameter cable	3,4 mm
Bending Radius	> 17 mm
PWIS-free	yes

Safety-relevant Data

MTTFd (EN ISO 13849-1)	3706,54 a
------------------------	-----------

Function

Error Indicator	yes
Programmable switching distance	30/35/40 mm

Scope of delivery	1 × analysis module
	1 × initial start-up instructions
	1 × MUTTER-M18-E003 hex nut

IO-Link	●
Error Output	●
PNP NO	●

Connection Diagram No.	704
------------------------	-----

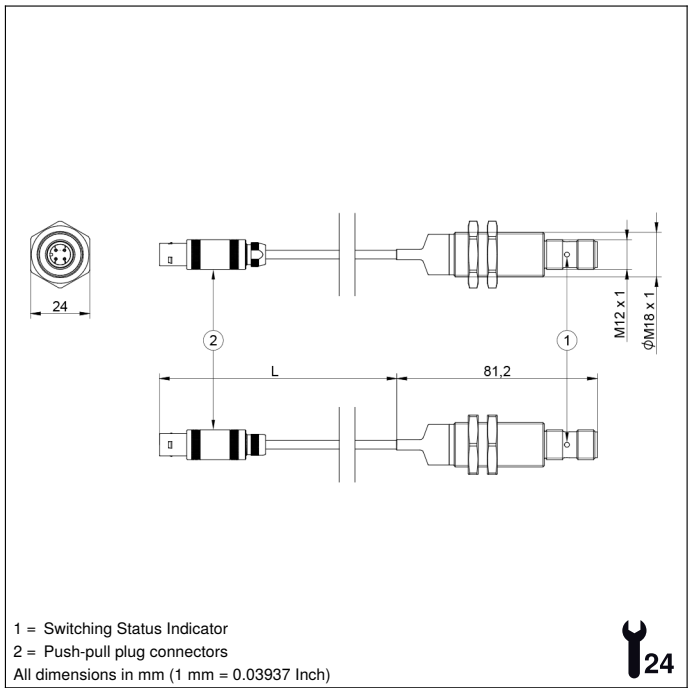
Suitable Connection Equipment No.	2
-----------------------------------	---

Suitable Mounting Technology No.	150
----------------------------------	-----

* IP51 only when the sensor head is mounted with the active surface facing upward (water droplets falling from above).

Complementary Products

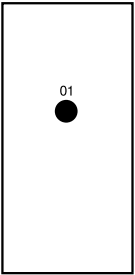
Inductive sensor head
IO-Link Master
Software



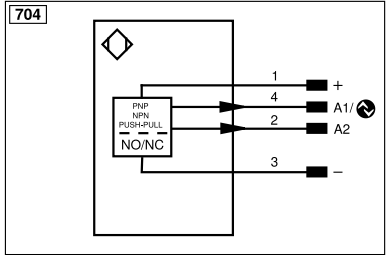
1 = Switching Status Indicator
2 = Push-pull plug connectors
All dimensions in mm (1 mm = 0.03937 Inch)

Ctrl. Panel

B3



01 = Switching Status Indicator



Legend					
+	Supply Voltage +	PT	Platinum measuring resistor	ENAR5422	Encoder A/Ä (TTL)
-	Supply Voltage 0 V	nc	Not connected	ENBR5422	Encoder B/ß (TTL)
~	Supply Voltage (AC Voltage)	U	Test Input	ENa	Encoder A
A	Switching Output (NO)	Ü	Test Input inverted	ENb	Encoder B
Ä	Switching Output (NC)	W	Trigger Input	AMIN	Digital output MIN
V	Contamination/Error Output (NO)	W-	Ground for the Trigger Input	AMAX	Digital output MAX
ÿ	Contamination/Error Output (NC)	O	Analog Output	AOK	Digital output OK
E	Input (analog or digital)	O-	Ground for the Analog Output	SY In	Synchronization In
T	Teach Input	BZ	Block Discharge	SY OUT	Synchronization OUT
R	Reset input	Amv	Valve Output	OLt	Brightness output
Z	Time Delay (activation)	a	Valve Control Output +	M	Maintenance
S	Shielding	b	Valve Control Output 0 V	rsv	Reserved
RxD	Interface Receive Path	SY	Synchronization	Wire Colors according to DIN IEC 60757	
TxD	Interface Send Path	SY-	Ground for the Synchronization		
RDY	Ready	E+	Receiver-Line	BK	Black
GND	Ground	S+	Emitter-Line	BN	Brown
CL	Clock	±	Grounding	RD	Red
E/A	Output/Input programmable	SnR	Switching Distance Reduction	OG	Orange
IO-Link	IO-Link	Rx+/-	Ethernet Receive Path	YE	Yellow
PoE	Power over Ethernet	Tx+/-	Ethernet Send Path	GN	Green
IN	Safety Input	Bus	Interfaces-Bus A(+)/B(-)	BU	Blue
QSSD	Safety Output	La	Emitted Light disengageable	VT	Violet
Signal	Signal Output	Mag	Magnet activation	GY	Grey
BI_D+/-	Ethernet Gigabit bidirect. data line (A-D)	RES	Input confirmation	WH	White
ENo RS422	Encoder 0-pulse 0/0 (TTL)	EDM	Contact Monitoring	PK	Pink
				GNYE	Green/Yellow