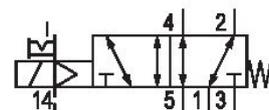


## AVENTICS Series TC15 Directional valves

The AVENTICS Series TC08/TC15 includes a wide range of spool valves with housings made of high-performance polymers with robust and flexible metal inserts. It is designed for flow rate performances from 800 to 1500 l/min. These directional valves are easy to assemble, making them ideal for applications requiring the highest efficiency in limited spaces.



### Technical data

|                                    |                                   |
|------------------------------------|-----------------------------------|
| Industry                           | Industrial                        |
| Activation                         | Electrically                      |
| Note                               | Operating voltage 24 V DC         |
| Valve type                         | Spool valve, positive overlapping |
| Switching principle                | 5/2, with spring return           |
| Actuating control                  | Single Solenoid                   |
| Sealing principle                  | Soft seal                         |
| Connection type                    | Pipe connection                   |
| Manual override                    | with detent                       |
| Standard compressed air connection | according to ANSI B1.20.3         |
| Compressed air connection input    | 1/4 - 18 NPTF                     |
| Compressed air connection output   | 1/4 - 18 NPTF                     |
| Compressed air connection, exhaust | 1/4 - 18 NPTF                     |
| Nominal flow Qn                    | 1500 l/min                        |
| Flow conductance b                 | 0.33                              |
| Flow conductance C                 | 6.8 l/(s*bar)                     |

# 5/2-directional valve, Series TC15 - inch

R422101261

Series  
TC15

2024-05-06

|                                    |                     |
|------------------------------------|---------------------|
| Min. working pressure              | -0.9 bar            |
| Max. working pressure              | 10 bar              |
| Min. control pressure              | 3 bar               |
| Max. control pressure              | 10 bar              |
| Electrical connection type         | Plug                |
| Electrical connection size         | ISO 15217, form C   |
| Connector standard                 | ISO 15217           |
| Protection class with connection   | IP65                |
| Operational voltage                | 24 V DC             |
| Operational voltage DC             | 24 V                |
| Voltage tolerance DC               | -10% / +10%         |
| Pilot                              | External            |
| Coil width                         | 15.6 mm             |
| Pilot valve width                  | 15 mm               |
| Power consumption DC               | 2 W                 |
| Nominal resistance                 | 185 Ω               |
| Duty cycle                         | 100 %               |
| Typ. switch-on time                | 12 ms               |
| Typ. switch-off time               | 35 ms               |
| Min. ambient temperature           | -10 °C              |
| Max. ambient temperature           | 50 °C               |
| Min. medium temperature            | -10 °C              |
| Max. medium temperature            | 50 °C               |
| Medium                             | Compressed air      |
| Min. oil content of compressed air | 0 mg/m <sup>3</sup> |
| Max. oil content of compressed air | 5 mg/m <sup>3</sup> |
| Max. particle size                 | 5 μm                |
| Mounting on manifold strip         | P-strip             |
| Mounting screw tightening torque   | 2.5 Nm              |
| Weight                             | 0.235 kg            |

## Material

Housing material Polyamide fiber-glass reinforced

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|                           |   |
|---------------------------|---|
| Seal material             | Acrylonitrile butadiene rubber<br>Hydrogenated nitrile butadiene rubber |
| Material threaded bushing | Brass<br>Die cast zinc  |
| Material front plate      | Polyamide fiber-glass reinforced  |

Part No. R422101261

## Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 15 °C less than ambient and medium temperature and may not exceed 3 °C.

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in <https://www.emerson.com/en-us/support>).

## Dimensions in inches

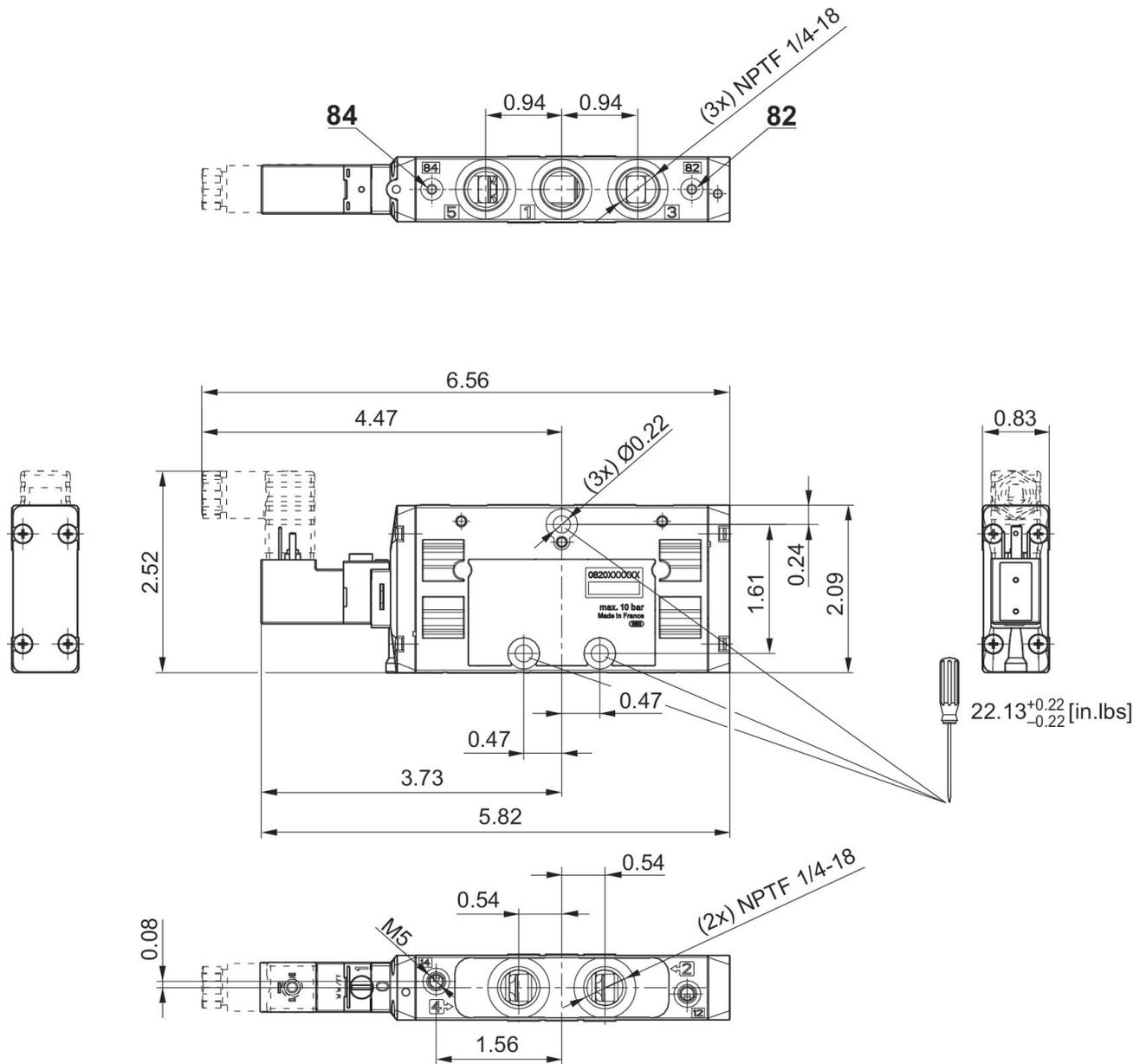
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Single Solenoid



Dimensions in mm

